

MiniProf

Much more than a measurement

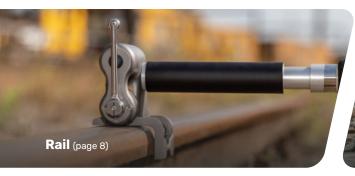
FULL CONTACT

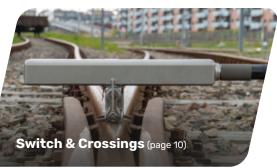
PROFILE MEASURING SYSTEMS

FOR THE RAILWAY INDUSTRY

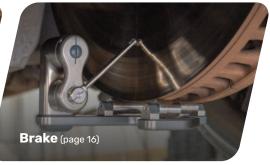
















MiniProf - Accurate and reliable profile data

The MiniProf systems are first-class, full contact profile measuring tools for monitoring and analysing cross-sectional profiles of railway tracks, wheels, brakes, switches and crossings. Globally renowned for their exceptional high accuracy, high-quality materials and cutting-edge technology, the easy-to-use handheld devices provide reliable profile data for maintaining and optimising infrastructure and rolling stock in global rail operations.

Each MiniProf system is delivered with the user-friendly and flexible Envision software package for basic to in-depth profile analysis. More than 60 calculations and alignments are available as well as a variety of visualisation options for a deep and reliable understanding of wear patterns and profile conditions. The lighter Criterion app is also available to ease the data collection in the field.



Global area of use

The MiniProf systems are recognised globally by industry-leading companies and universities and are used by more than 4,000 users across various sectors of the rail industry for preventative maintenance of infrastructure and rolling stock, optimising operational efficiency, reliability, comfort, safety, and much more.



Research & universities

WRI studies, verification of research and principles Reduce noise and wear-rates to extend asset lifetime Improve safety, speed, load and travel comfort



Product design & development

Material and life cycle test Lubrication/friction effect Design of wheel, rail, brake disk, boogie



Safety regulation

Inspection check if assets are within regulation Accident and derailment investigation Analysis and documentation of work





Quality control

Verify accuracy of on-site/build-in laser-based gauges Verify accuracy of wheel lathes and rail grinding machines Verify accuracy of handheld laser-based gauges



Procurement

Manufacturing

Production quality control

On-site field/workshop incoming inspection Lifetime/performance monitoring – forecast planning Compare quality from different suppliers

Factory acceptance inspection before shipment

Verification of production equipment



Management

Life cycle wear monitoring

Trend forecast, planning of on-time maintenance intervals

Life expectancy / improvements / replacements

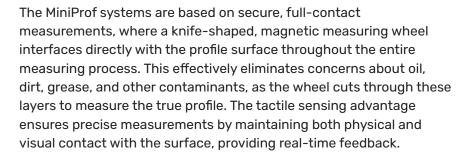


Maintenance

On-site field/workshop conformity, limit inspection and documentation Rail grinding, profile check before/after Wheel re-profiling, profile check before/after milling

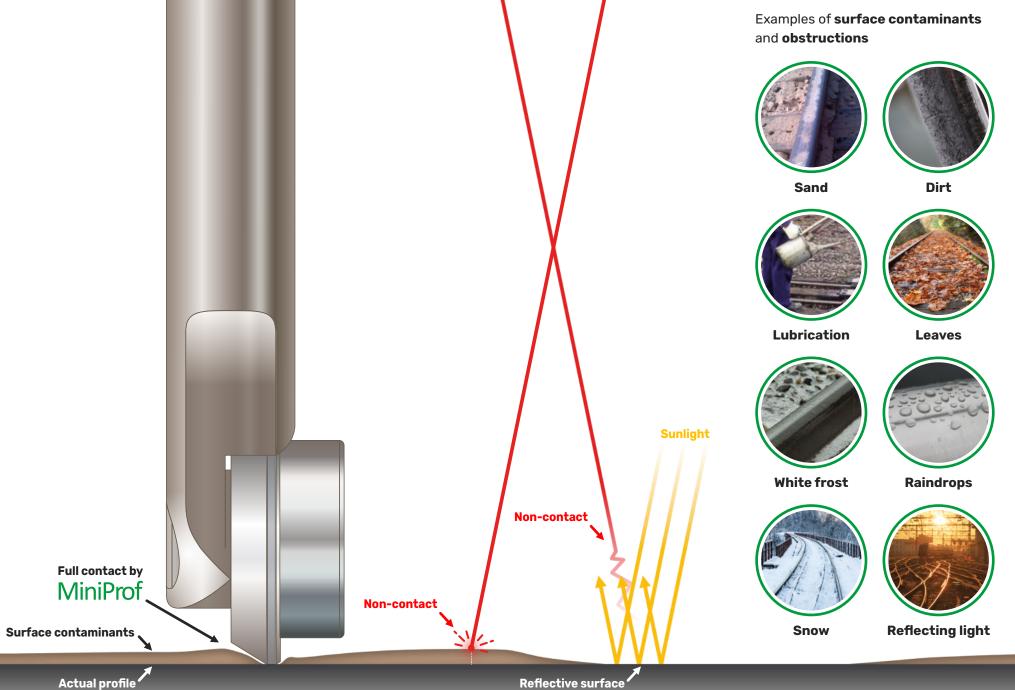
Measure the actual profile

- not just the accumulated surface



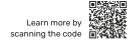
The MiniProf systems deliver highly accurate and reliable profile data, thanks to its unique full-contact measuring principle. This principle incorporates two rotating optical high-resolution encoders that ensure measurements are taken perpendicular to the surface across the entire profile. By capturing 20,000 to 30,000 individual points in a single profile measurement, the MiniProf systems provide exceptional raw data and ensure outstanding profile accuracy and consistency you can depend on.





Actual profile

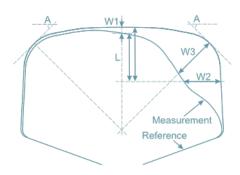






The MiniProf Rail system is attached magnetically to the top of the rail head, using the opposite rail as a reference through a telescopic rod. It measures the cross-sectional profile of railway tracks via Bluetooth® or cable in less than 5 seconds, minimising user exposure on the track, enhancing safety and efficiency. It is suitable for most track types including grooved rails and supports multiple track gauges.

Vertical, horizontal and angled wear is calculated instantly. The versatile and flexible Envision software package offers numerous additional calculations and alignments, allowing for optimal customised configuration.



Gauge

A telescopic rod uses the opposite rail as a reference to ensure correct and stable positioning for measuring the rail profile and track gauge simultaneously in one single measurement.



Perpendicular device

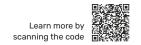
A small built-in perpendicular device provides correct alignment with the rail, preventing faulty diagonal measurements and further reducing exposure time.



Grinding

Envision visualises and calculates residuals and areas automatically, providing instant information of metal removal and grinding stone tilt. Measurements can be compared in multiple ways and easily exported to various formats.

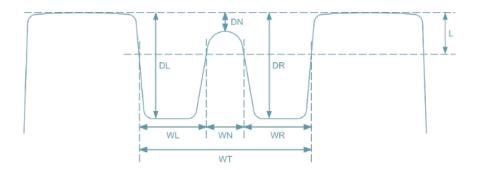




MiniProf Switch & Crossings

The MiniProf Switch system measures multiple cross-sectional profiles of switches and crossings quickly and easily via Bluetooth® or cable. It can be easily adjusted to match various switch measuring scenarios by modifying the horizontal movement.

Magnetically attached to the top of the rail head, it extends to the opposite rail through a fixed rod, providing stability and enabling gauge and track-relative switch measurements. It can also measure the rail profile and track gauge with multirod support.



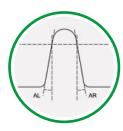
Physical placement

Each measurement provides precise information on the physical placement of the multiple profiles while minimising user exposure on the track.



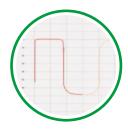
Frogs and guardrails

Frog clearance and nose angles are calculated instantly. The versatile and flexible Envision software package offers additional calculations, allowing for optimal customised configuration.



Independent profiles

Each profile is saved as an independent measurement which can be used with all standard rail calculations. Single rails and grooved rails can also be measured.



PROFILE ACCURACY | Better than ±11 μm | Repeatability: ±2.5 μm | Gauge: ≤200 μm

MEASURING SPEED | < 5 seconds per profile WEIGHT | Unit: 7 kg

HORIZONTAL MOVEMENT | Range: 300 mm (100 mm towards gauge side, 200 mm towards field side) | Displacement: ≤100 μm



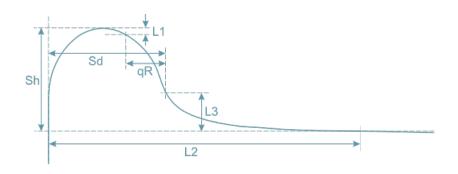




MiniProf Wheel Mini

The MiniProf Wheel Mini system is attached magnetically to the backside of the wheel and provides fast and easy cross-sectional profile measurements of railroad wheels via Bluetooth® or cable. Due to the small size back plate of the instrument, it can be mounted on even very small wheels, including tram wheels where only limited space is available.

Parameters such as Sd, Sh and qR values are calculated instantly and numerous additional calculations and alignments for wheels are available in the versatile and flexible Envision software package, allowing for optimal customised configuration.



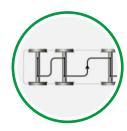
Easy data collection & instant results

A measurement can easily be performed with just a few taps on a smartphone using the Criterion app. It offers real-time feedback with instant go/no go results and clear visualisation of the measurement results.



Measuring schemes

When measuring multiple profiles, the MiniProf measuring scheme is a very strong tool for clear identification of each profile in advance and for simplifying and reducing the measuring process even further.

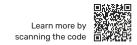


Reprofiling

Ideal for use before and after wheel reprofiling to determine when to reprofile and how much material to remove. Thanks to its unmatched accuracy, this ensures precise reprofiling and extends the lifespan of rolling stock.







MiniProf Wheel 400

The MiniProf BT Wheel 400 system is attached magnetically to the backside of the wheel and provides fast and easy cross-sectional profile measurements of railroad wheels via Bluetooth® or cable. It measures the wheel profile, flange- and taperline diameter in a single measurement.

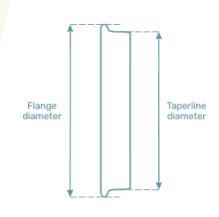
Parameters such as Sd, Sh, qR and diameter are calculated instantly and numerous additional calculations and alignments are available in the versatile and flexible Envision software package allowing for optimal customised configuration.

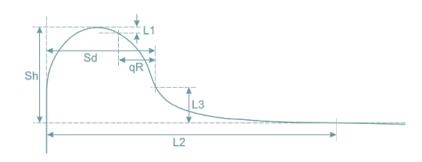
DIAMETER AND THE VERSINE PRINCIPLE

The diameter measurement of the MiniProf Wheel 400, like most other handheld measuring devices, uses the versine measuring principle, assuming an ideal wheel with no deformations and perfect surface conditions. However, minor wheel defects or surface irregularities can lead to significant inaccuracies. For example, a small 0.1 mm dent on the flange of a 1,000 mm wheel could result in a diameter deviation of up to 2.2 mm.



Learn more about the versine principle by scanning the code



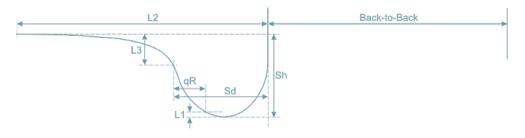




MiniProf Wheel Back-to-Back

The MiniProf Wheel Back-to-Back system is designed to measure the wheel profile as well as the back-to-back distance of the wheelset in one fast, single measurement. Magnetically attached between the backsides of the wheels and connected through a solid rod, it can be applied directly under the rolling stock or on standalone wheelsets depending on the type of work.

Combined with the profile measurement, it gives a valuable set of wear parameters useful to evaluate the condition of the wheelset and identify where maintenance work is required. Parameters such as Sd, Sh and qR values and the back-to-back distance are calculated instantly and numerous additional calculations and alignments for wheels are available in the versatile and flexible Envision software package, allowing for optimal customised configuration.



PROFILE ACCURACY | Better than ±9 µm | Repeatability: ±2.5 µm

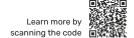
BACK-TO-BACK ACCURACY | 200 μm

MEASURING SPEED | < 5 seconds

WEIGHT | Unit: 2 kg







MiniProf Brake

MiniProf BT Brake is an excellent tool for measuring the important wear parameters of brake discs and for calculating the brake hollowing and brake thickness.

MiniProf BT Brake provides instant calculations of the brake hollowing and brake thickness. The MiniProf Envision software can visualise and calculate residuals and areas automatically. Measurements can be compared in multiple ways and easily exported to various formats. MiniProf Envision offers you a powerful brake analysis tool as well as user-friendly measuring software.

PROFILE ACCURACY | Better than ±11 µm | Repeatability: ±2.5 µm

MEASURING SPEED | < 5 seconds WEIGHT | Wheel mounted: 0.9 kg | Axle mounted: 1.2 kg

Wheel mounted

The wheel mounted MiniProf BT Brake instrument is attached magnetically to the vertical part of the wheel, either on the backside of the flange or on the outer side of the rim. This part of the wheel is used as a reference for the measurement.

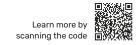


Axle mounted

The axle mounted MiniProf BT Brake instrument is mounted on the outer diameter of the brake disc and is attached using magnetic rollers. These also align with the wear marker on the disc which act as reference points for the measurement.

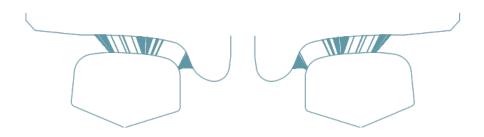






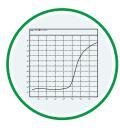
MiniProf TwinHead

With the full contact MiniProf TwinHead instruments for wheels and rails, the left and right profiles are measured consecutively one by one obtaining an extremely accurate relationship between the two profiles, including a precise knowledge of the rotation of the profiles relative to each other. This is a crucial part of any wheel/rail interaction study and is especially important when analysing running characteristics for rolling stock using e.g. equivalent conicity studies.



Equivalent conicity

The dynamic interaction between railway vehicle and the track is fundamental to ensure a safe and efficient operation and maintenance of the railway and can be described by using equivalent conicity. A high equivalent conicity increases instability/hunting, infrastructural damages and the risk of derailment and it is therefore a vital parameter when analysing the wheel/rail interface.



Contact studies

When you know the exact profiles and geometric interaction between the wheels and rails you can:

- Optimise your reprofiling maintenance schedule
- · Identify critical speed limits
- Reduce the risk of derailment
- Improve vehicle stability & driving comfort
- Reduce maintenance costs









Easy data collection

MiniProf Criterion is the iOS/Android app for performing profile measurements with a MiniProf BT instrument. The app is available for free download and currently supports profile measuring with the MiniProf single head Wheel, Rail and Brake systems. In addition to profile measurements, Criterion includes selected calculations and alignments from the complete Envision software package.



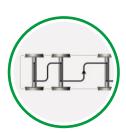


MiniProf Criterion



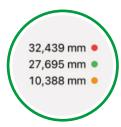
Intuitive user interface

MiniProf Criterion is designed for use on smartphones and provides an intuitive measuring process, which works just like MiniProf Envision. The app supports numerous languages for a personalised user experience.



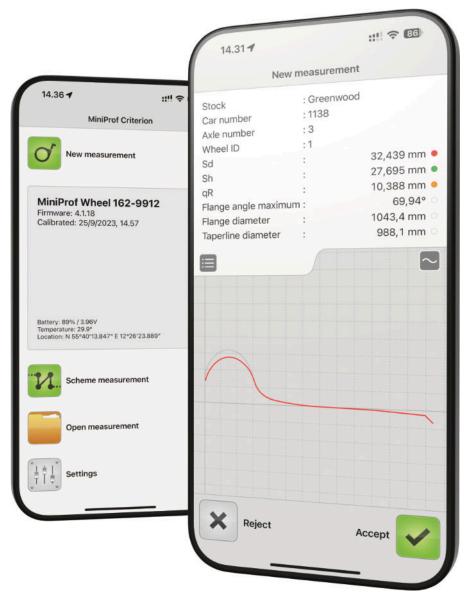
Measuring schemes

Measurement schemes enable easy data collection of user-defined patterns of measuring locations resulting in efficient and reliable measurements. In addition, the GPS location can be attached to the individual measurement.



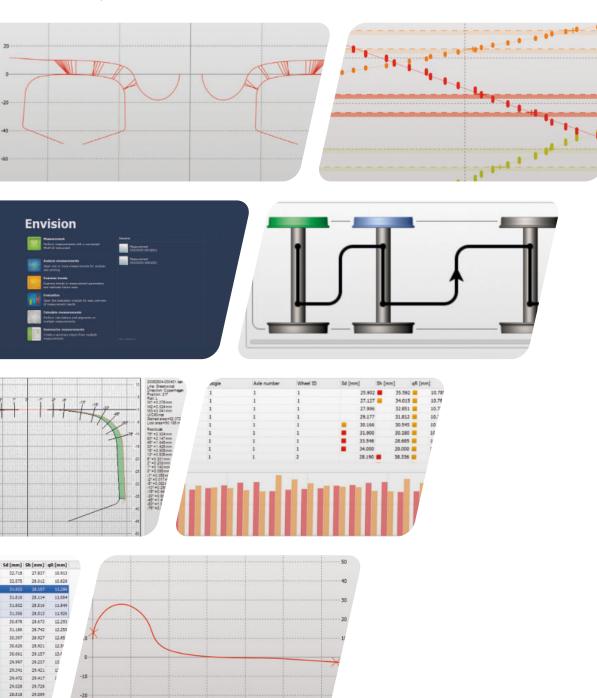
Instant results and limits

Instant results are shown upon completion of a measurement, along with optional alarms using limits configured with the selected reference profile. Profiles and result values can be viewed later and easily transferred to MiniProf Envision for detailed analysis





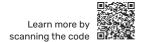




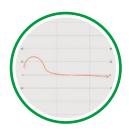
Complete data analysis toolbox

The MiniProf systems come equipped with the comprehensive Envision software package, which is usable with all variations of the MiniProf systems. It is highly flexible, user-friendly and customisable to meet individual customer requirements. The software can be used for performing measurements as well as in-depth post measurement analysis.

It offers over 60 calculations and alignments, along with various visualisation options for the measured profiles, including measurement schemes, database evaluation, trending, equivalent conicity and many other analysis capabilities. These features provide a deeper understanding of wear patterns and profile conditions and provide users with the tools needed to maintain high performance, safety and cost-effectiveness in their railway operations.



MiniProf Envision



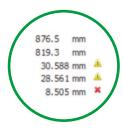
Visual analysis

MiniProf Envision features strong tools for visual analysis of individual profiles, comparison of multiple measurements and overview of large amount of data. With more than 60 calculations and alignments, this offers the most comprehensive software available.



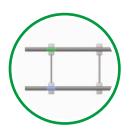
Automated processing

Given a few measurements or large series, analysis can easily be automated using the advanced batch and scripting functionality included in the software.



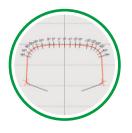
Measuring

Measurements are more than a profile. Customisable information about the subject, instantly calculated wear values and evaluation against alarms values are all a part of the MiniProf measuring experience.



Measurement scheme

MiniProf Envision features a measuring scheme system to perform large sequences of wheel, rail and brake profiles efficiently. An intelligent scheme wizard, enables the user to make customised solutions.



Grinding overlays

Being a vital view in rail maintenance, grinding overlays are available during measuring and for the later analysis. This allows for simple residuals as well as finding areas along the profile.



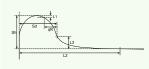
Presentation and portability

Data and results can be extracted and easily used in third-party applications. Customisable templates allow attention to details when creating reports, which can be saved in PDF format or printed.

Wheel

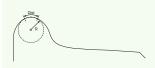
Wheel wear

Calculates the flange thickness (Sd), flange height (Sh) and the flange gradient (qR) for a wheel profile.



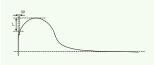
Wheel flange radius

Calculates the radius of the wheel flange (R) for a wheel profile.



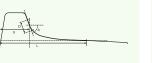
Wheel flange back wear

Calculates the flange back wear (W) for the selected profile.



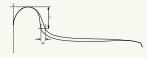
Wheel flange angle maximum

Calculates the maximum flange angle (A) and the position (X) for a wheel profile.



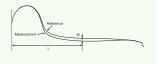
Wheel flange root wear

Calculates the flange root wear (W) for a wheel profile at a specific distance (L) from the top of the flange.



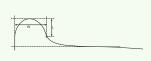
Wheel thread wear

Calculates the thread wear (w) as the distance between the measurement and the reference at a given point (L) defined from the backside of the flange.



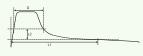
Wheel flange width

Calculates the width of the flange (W) for a wheel profile at a specific distance (L) from the top of the flange.



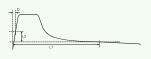
Wheel flange width (Tram)

Calculates the width of the flange (D) for a wheel profile.



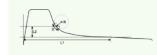
Wheel flange back wear (Tram)

Calculates the flange back wear (D) for the selected profile.



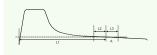
Wheel flange root radius

Calculates the wheel flange root radius (R) at a given point defined from the taperline (L1). The radius is determined from the curvature of a 2nd order polynomial fitted to a specified area (D).



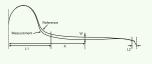
Wheel taperline angle

Calculates the taperline angle (A) using the average for a distance (L2, L3) around the taperline (L1) for a wheel profile.



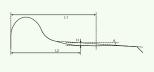
Wheel thread wear maximum

Calculates the maximum thread wear (W) and position (X) between the measurement and the reference in an area set from the flange backside (L1) to the outer thread (L2).



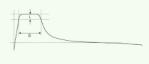
Wheel hollowing

Calculates the maximum wheel hollowing (H) and position (X) for a wheel profile.



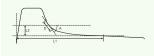
Wheel flange crown thickness

Calculates the thickness of the flange crown (D) for the selected profile.



Wheel flange angle

Calculates the angle of the flange (A) for a wheel profile.



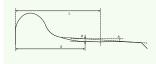
Wheel flange root radius minimum

Calculates the minimum flange root radius (R) and position (X) for the selected profile. The calculation determines the radius using the precalculated curvature values.



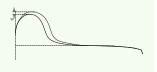
Wheel hollowing maximum

Calculates the highest wheel hollowing (H) and position (X) for the selected profile.



Wheel tip wear

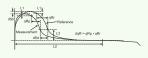
Calculates the tip wear (W) for the selected profile.



Brake

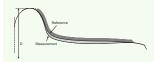
Wheel wear difference

Calculates the difference between the wheel wear on a measured profile and a reference profile.



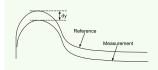
Wheel volume loss

Calculates the volume between the measurement and a reference. This is done using either the measured diameter (if available) or the diameter entered as a parameter for the calculation.



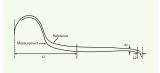
Align wheel on flange top

Aligns a measured wheel profile to the reference profile at the top of the flange. This alignment only moves the profile in the vertical direction. No rotation is performed.



Align wheel on outer thread

Aligns a measured wheel profile to the reference profile on the outer thread. This alignment only moves the profile. No rotation is performed.



Brake wear

Calculates the brake-disc hollowing (W) and the remaining thickness (T).



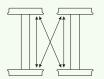
Align brake on top edge

Aligns a measured brake profile on the top edge so this edge overlays the horizontal axis.



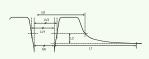
Wheel diameter difference

Calculates the difference between the diameters on wheels in a bogie.



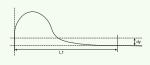
Wheel gauge flange

Calculates a number of wheel dimensions and gauge values given two measured wheel profiles.



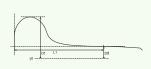
Align wheel on taperline

Aligns a measured wheel profile on a given taperline. This alignment only moves the profile in the vertical direction (dy). No rotation is performed.



Align wheel on diameter

Aligns a measured wheel profile using the diameter information stored with the profile.



Brake wear (No reference)

Calculates the brake-disc wear (W) and the remaining thickness (T).



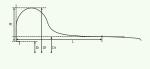
Align brake on scale

Aligns a measured brake profile against the reference by stretching the measured profile vertically so the height of the measurement (Hm) matches the height of the reference (Hr).



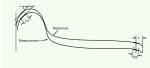
Wheel diameter from tyre

Determines the wheel diameter using the inner diameter and a field containing the tyre height, measured separately.



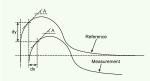
Align wheel

Aligns a measured wheel profile to the reference profile at the top of the flange. This alignment only moves the profile in the vertical direction (dy). No rotation is performed.



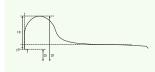
Align wheel on flange back

Aligns a measured wheel profile to the reference profile at the flange back. No rotation is performed.



Align wheel on tyre

Aligns a measured wheel profile using the tyre height information if present.



Brake volume loss

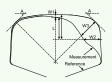
Calculates the volume between the measurement and a reference. This is done using either the measured diameter (if available) or the diameter entered as a parameter for the calculation.



Rail

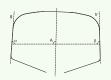
Rail wear

This function will calculate the vertical (W1), horizontal (W2) and 45° (W3) wear. The wear is calculated as the difference between a measured profile and a reference profile.



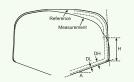
Rail head angle

Calculates the angle of the rail head (A) for the selected profile.



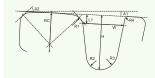
Rail height

Calculates the remaining height of the rail head (H) for the selected



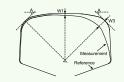
Grooved rail geometry

This function calculates a number of geometrical features for a grooved rail profile: Groove width (W), groove height (H), crown radius (RC) and radiuses for the different parts of the groove (R1. R2, R3 and R4).



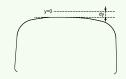
Align rail on wear

Aligns a measured rail profile against a reference by minimising the wear parameters W1 and W3. No rotation is performed on the measured profile.



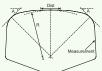
Align rail on top

Aligns a measured rail profile so the profile intersects the horizontal axis at the top point. This alignment only moves the profile in the vertical direction. No rotation is performed.



Rail crown radius

The rail crown radius (R) is calculated as the radius of the circle that gives the best fit at the top of the rail head in an area determined by the distance parameter (Dist).



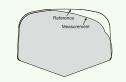
Rail gauge angle

Calculates the gauge angle (A) at a given point defined from the top of the rail head (L). The angle is determined either from the tangent in the point, the angle between two points on each side or as the average of the tangent angels in a certain area (D).



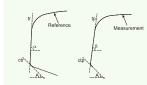
Rail head area

Calculates the rail head area for the selected profile and reference. This also calculates the area ration between profile and reference.



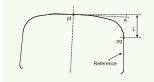
Align rail

Aligns a measured rail profile against a reference by using the field side face and the lower corner. The alignment can optionally use the gauge side face if desired.



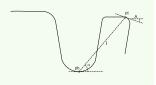
Align rail for grinding (Low/ Tangent)

Aligns a measured rail profile against a reference according to the CEN grinding standard for tangent track and the low rail in curves. No rotation is performed on the measured profile.



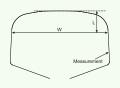
Align grooved rail

Aligns a measured grooved rail profile against a reference using a point on the inner side of the check part and the bottom of the groove.



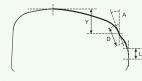
Rail head width

The rail head width (W) is the distance from the field side of the rail head to the gauge side measured at L millimetres from the highest point of the rail profile. Setting the L parameter to 0 makes the calculation return the largest width.



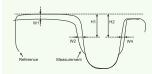
Rail gauge angle maximum

Calculates the maximum gauge angle (A) and position (Y) for the selected profile. The calculation determines the angles either as the tangent angle in each point, as the angle between two points on each side or as the average of the tangent angles in a certain area (D).



Grooved rail wear

This function will calculate the vertical (W1) and horizontal (W2, W4) wear for a grooved rail. The wear is found as the distance between the measurement and the reference



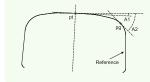
Align rail centered

Aligns a measured rail profile against a reference by using both sides of the profiles and the top point. This alignment is particularly useful for aligning measurements of new rails for quality control.



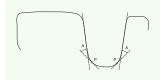
Align rail for grinding (High)

Aligns a measured rail profile against a reference according to the CEN grinding standard for the high rail in curves. No rotation is performed on the measured profile.



Align grooved rail (Flat)

Aligns a grooved rail measurement using the bottom parts of the groove, either gauge part or check



Switch & Crossings

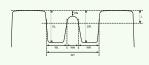
TwinHead

Contact studies

Common

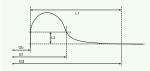
Switch frog clearance

Calculates width values of total width (WT), left width (WL), nose width (WN) and right width (WR). Depth values of left depth (DL) and right depth (DR). Nose depth values of nose depth left (DNL) and nose depth right (DNR).



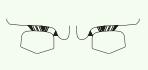
TwinHead wheel gauge

Calculates the wheel gauge values (Gb, Gtl and Gf) for a set of TwinHead wheel profiles. Gb is the gauge found at the backside of the wheels, Gtl is the gauge found at the taperline on the wheels and Gf is the gauge found on the flange.



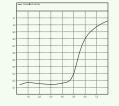
Contact points

The contact points is a graph showing where all the contact between the wheel and rail profiles were found.



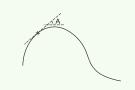
Equivalent Conicity

The equivalent conicity shows a graph with the conicity plotted relative to the wheelset displacement.



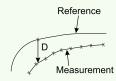
Angles

Calculates the tangent angle, measured in degrees, at each point of the selected profile. The angles for a reference profile are calculated and displayed along with the angles of the measured profile if a reference is selected.



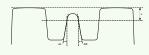
Vertical residuals

Calculates the vertical distance (D) to a measured profile at each point of the reference profile. The calculation assumes that the points in the measured profile can be connected with straight lines.



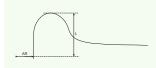
Switch nose angles

Calculates nose angle values of left angle (AL) and right angle (AR) at a given point defined by the parameter (L). The angles are determined either from the tangent in the point, the angle between two points on each side or as the average of the tangent angles in a certain area (D).



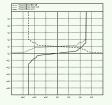
TwinHead wheel gauge (AR)

Calculates the wheel gauge value (AR) for a set of TwinHead wheel profiles. AR is the gauge found at the backside of the wheels at a point relative to the flange top.



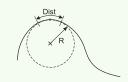
Contact angles

The contact angles shows a graph of the left and right contact angle and the difference between the left and right angle relative to the wheelset displacement.



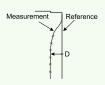
Curvature

Calculates the curvature in every point of a profile by fitting a 2nd degree polynomial to a small part around each point. If a reference profile is available, the curvature will also be calculated for this and the result displayed as a reference for the curvature of the measurement.



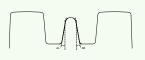
Horizontal residuals

Calculates the horizontal distance (D) to a measured profile at each point of the reference profile. The calculation assumes that the points in the measured profile can be connected with straight lines.



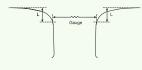
Switch nose angles maximum

Calculates the maximum nose angle values of left angle max (AL) and right angle max (AR) for the selected profiles. The angles are determined either from the tangent in the point, the angle between two points on each side or as the average of the tangent angles in a certain area (D).



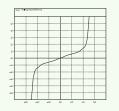
TwinHead rail gauge

Calculates the gauge between two rail profiles made with a TwinHead rail unit. The two profiles must be linked together for the calculation to succeed.



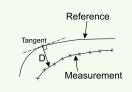
Rolling radius difference

The rolling radius difference shows a graph of the difference rolling radius relative to the wheelset displacement.



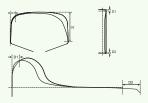
Residuals

Calculates the distance (D) to a measured profile perpendicular to a reference profile at each point of the reference profile. The calculation assumes that the points in the measured profile can be connected with straight lines.



Maximum residuals

Calculates the maximum, minimum and average residual between the reference profile and the measured profile in a given area. This area is defined independently for wheel, rail and brake profiles as illustrated below.



Globally used by thousands of MiniProfusers

Algeria

Cital SNTF

Argentina

Ferrocarriles Argentinos

Australia

Aben Technical Services (BHP) Adelaide Metro Operations Arc Infrastructure ARTC (Australian Rail Track Corp) Aurizon RHP Rilliton BHP Iron Ore Central Queensland University Downer EDI Rail FMGL (Fortescue Metals Group) Gemco Rail Government of Southern AU John Holland Rail Linmag Australia Loram Australia Metro Trains Melbourne (MTM) Metro Trains Sydney Monash University Pacific National Ptv Ltd

Public Transport Authority **Queensland Rail** Rio Tinto

Roy Hill Infrastructure Speno Rail Maintenance Sydney Trains Tom Hampton Group

Transport for NSW UGL Regional Linx

Vline

Plateway

Yarra Trams

Austria Bahnbau Wels ELL Austria GmbH Graz-Koflacher Bahn und Busbetrieb Linsinger Maschinenbau Hofmann Linz Linien Lucchini, Austria NÖVOG Salzburg AG Siemens

Vienna University of Technology VOEST-ALPINE Schienen GmbH Vossloh Austria Wiener Linien GmbH & Co. KG Winer lokalbane ÖBB Infrastruktur AG

Azerbaijan

Baki Metropoliteni

Belgium

Infrabel MIVR/STIR NIVB STIB NMBS/SNCB STIB

Brazil

CBTU **CBTU MetroRec** CH. Vidon CVRD Flétrica Comando FG Rail Eng. Ferrov. Ltda Metro Rio Metro Sao Paulo MRS Logistica Rio University Rumo Universidade Federal de Itaiubá Vale S.A. CVRD/EFVM VLI Multimodal S/A

Canada BC Rail

Bird Kiewit Bombardier Transportation British Columbia Rapid Transit Canadian National Canadian Pacific Railway **Edmonton Transit** GO Transit Keolis Grand River LP L.B. Foster National Research Council Protrans BC Operations Itd. Resco Engineering Siemens Simon Fraser University

Toronto Transit Commission

Alstom Chile Codelco FFF Icil-icafal S.A Ingenieria Reves Metro SA

2.7 Track Manufacture

Anhui Huirui Rail Transit

Anhui Kaiguo Company

China

Anhui Shuowei Railway Antong Borui Company Anyang Dali Company Baoii CRRC Times Engineering Baoji Machinery Co. Ltd Beijing Agersitai Mechnical Beijing CRM-Vossloh Track Beijing Daxing Int. Airport Beijing High Speed Train Track Beijing Jiaotong University Beijing Large Machinery Beijing Litie Company Beijing Metro Beijing Metro Airport Line Beijing Metro Line 1, 5, 7, 8, 9, 13, 16 Reijing Railway Beijing Railway Bureau Beijing Tram Line Xijiao Beijing University of civil eng. Beijing Xianglongshengda Bombardier Qingdao China Bombardier Transportation CARS CCRC Beijing Nankou Co. CCRC Qingdao Sifang Co. Changchun Highspeed Railway Changchun Highspeed Track Dep. Changchun Light Rail Changchun Metro Changchun Railway Vehicles Co. Changjiu Intercity Railway Changsha Highspeed Changsha Metro Line 4 Changzhou Metro Line 1 Chengdu Boshiteng Technology Chengdu Gongmei Co.,Ltd Chengdu Highspeed Train Track Chengdu Large Machinery Chengdu Metro Chengdu Metro Line 1, 2, 3, 5 Chengdu Nuobikan Co.Ltd

Chengdu Shengkai Technology Chengdu Shiji Hengsheng Chengdu Tangyuan Electric Co. Chengdu Yunda Company Ltd. China National Elec. China Railway Baoji Bridge Group China Railway Eriu Group China Railway First Group Co.,Ltd CHN Energy Xinshuo Railway Chongging CRRC Vehicle Co.,Ltd Chongging Highspeed Chongging Metro Line Chongqing Yihui Technology Co. CNHSR CR Beijing CR Chengdu CR Guangzhou **CR Harbin** CR Huhehot CR Ji'nan CR Kumina CR Lanzhou **CR Nanchang** CR Nanning CR Oingzang CR Shanghai CR Shenyang CR Taiyuan CR Urumai CR Wuhan CR Xian CR Zhengzhou CRBBG CRCC-Switch branch CRMOMT **CRMOMT Beiling** CRMOMT Chenadu CRMOMT Wuhan CRRC Changzhou CRRC Baoii CRRC Hangzhou CRRC Taiyuan Co., Ltd CRRC Tangshan Co. Ltd. CRRC Zhuzhou Shidai Dianzi CSR Meishan Co. Ltd. Dali Industrial Electrical Company Dalian Jiaotong University Dalian Metro Dalian Metro Line 1, 2

Datong Jinxiang Co. Ltd.

Four Oceans Limited

Fuling Track Depot

Fujian Fuping Railway

Detie Railtech

Fushiluo Company Fuzhou Metro Line 1 Fuzhou Track Depot Gansu Wuwei Track Depot GE Transportation Systems Gemac Engineering Machinery Germu Shenhua Company Goldschmidt-thermit in China Guangdong Intercity Railway Guangxi Hengchang Rail Tech. Guangxi Nanning Subway Line 1 Guangxi Ruiyi Railway Tech. Co. Guangzhou Huahui Electromech. Guangzhou Huaneng Mach. & Elec. Guangzhou Lightrail Guangzhou Locomotive Rep. Depot Guangzhou Metro Group Guangzhou Yuehai Railway Guilin Highspeed train track **Guiyang Career College** Guivana Metro Guiyang Metro Line 1 Hai Lar Track Depot Haikou Comprehensive Rep. Dep. Hainan Track Depot Hangzhou Juxing Company Hangzhou Metro Hangzhou Metro Line 5 Harbin Track Depot Henan Sitai Co.,Ltd. Henan Yishuo Railway Equipment Houma Locomotive Depot Huaihua Track Depot Huangshi Bangke Company Hubei Leborui Engineering Tech. Huhanrong Railway Huhehot Huizhou North EMU Depot Hunan Highspeed Institute Hunan Sxin Railway Engineering Jasontech Jiangxi Everbright Measurement Jiayuguan track depot Jin'an Comprehensive Rep. Dep. Jinan Large machinery & equip. Jinan Mechanical Depot Jinan Sanxin Railway Co. Ltd Jinanzi Track Depot Kailuda Company Kashi Track Depot Kuerle Track Depot KuiTun Track Depot

Kunming Erzhi Jingmao Co.,Ltd

Kunming Metro

Kunming Metro Line 3 Lanzhou Highspeed Railway Lanzhou Track Depot LiDe Measuring and Control Linfenxi High Speed Train Liuzhou Track Depot Longvan Track Depot Luoyang Locomotive Depot Ma Steel Manzhouli Track Depot MTR Beijing MTR Hangzhou Nanchang Metro Nanchang Railway Nanjing Metro Nanjing Metro Line 2, 3, 4 Nanning Metro Ningbo Metro Line 1 NJ Metro NSH-CTI Panzhihua Steel Pingxiang Track Depot Qingdao Aikeruite Technology Co. Qingdao Haidefeng Intelligent Qinadao Metro Qingdao Metro Line 13 Qingdao Sifang Qingdao Siji Equipment Eng. Co. Oinadao Xinzewang Company Qingdaoaike Company Oinzhou Track Department Qiqihaer Locomotive Depot Oigihar Railway Equip. Manufac. Co. Railway Construction High-tech Shanghai Detie Shanghai Metro Group Shanghai Metro Rep. Factory Shangqiu High Speed Train Shanhaiguan Shanxi Aozhengtongda Co.Ltd Shanxi Bowen Information Tech. Co. Shaoxing Metro Shenyang High Speed Train Track Shenyang Metro Shenyang Metro Line 1 Shenyang Track Depot Shijiazhuang Subway Line 1, 2, 3 Shijiazhuang Track Depot Sichuan Jinrongzhike Company Sichuan KeXunDa Company Sifang Railway Vehicle Co. Southwest Jiaotong University Suzhou Metro Line 3 Tangshan Baichuan Company

Tanshan Railway Vehicle Co. Tianjin Metro Transportation University Urumgi Education Academy Wuhan Bilin Company Wuhan BILLION TECHNOLOGY Wuhan High Speed Rail Wuhan Line 16 Wuhan QingHao Wuhan Railway Depot Wuhan Shuchuang Keji Co. Wuhan Steel Wuhan Track Depot Wuhan Track Eng. Contracting Co. WuHanQiao Track Depot Wuwei High Speed Train Wuxi Metro Line 1, 2 Xiamen track depot Nancha Xian Metro Xian Metro Line 4 Xian Vehicle Depot Xiangyang Jinying Company Xinina Xining EMU Operational Depot Xining Track Depot Xinjiang Hami Track Depot Xuzhou Metro 2 Yunchengbei High speed train Yunnan Yitongda Machinery Co. Zhangzhou Track Depot Zhenazhou Bridae Ena, Depot Zhengzhou High Speed Train Track Zhengzhou Jiajie Electromechanical Zhengzhou Locomotive Depot Zhongyixinke (Beijing) Tech. Co. Zhuzhou Shidai Company

Colombia

Metro de Medellin

Croatia

Croatian Railways Koncar Electric Vehicles Inc.

Czechia

Dopravní podnik hlavního města Prahy LEO Express a.s. METRANS DYKO Rail Repair Shop Plzešké městské dopravní podniky Skoda Transportation a.s. VÚKV a.s. Výzkumný Ústav Zlelznicni

Denmark

Aarsleff Rail Ansaldo Danmark Banestyrelsen DSB Lokaltog Region H Metro Service A/S

Estonia

TTK University of Applied Scien.

Finland

Bombardier Transportation HKL-Metroliikenne Tampere University of Tech.

France

Alstom ARTELIA Bombardier Transportation Camrail CEE Centre Opérationelledu Tramway Chemins de fer de la Corse Cogifer TF Colas Rail Corus Rail EGIS RAIL Electofer EUROTUNNEL Faiveley Keolis Bordeaux Keolis Lyon Logitrade (Amay) Nancy Tram RATP

RTM MR/TW ATELIER TRAMWAY Sculfort Semitan

Setram Centre de Maint, Tramway SNCF TaM

Transpole Valdunes SAS

Germany

Adtranz Alstom Germany Baverische Oberlandbahn BEC Brazil Export Company Berliner Verkehrsbetriebe Bochumver Verein Verkehrstech.

Swietelsky

Universität Innsbruck

Bogestra Bombardier Transportation Chemnitzer Verkehrs AG DB Regio AG DB Systemtechnik GmbH Duewag Eichholz GmbH & Co. Elektro-Thermit EWG Ferrostaal Flex AG GUSPA e K Gutehoffnungshütte Radsatz Hegenscheidt MFD GmbH & Co. Institut für Bahntechnik GmbH Knorr-Bremse, München LASA GmbH LogoMotive Metalltec GmbH Maschinenbau Möser Maschinenbau GmbH Mülheimer Verkehrsgesellschaft Müller-BBm Rail Technologies NMH Stahlwerke GmbH PROSE GmbH

S-Bahn Hamburg Schweerbau GmbH & Co. Siemens Stadtbahn Saar GmbH Stadtwerke Bonn Dienstleistungs SWK Mobil GmbH Saarbahn Netz GmbH Talgo (D) GmbH TU Berlin TÜV SÜD Rail GmbH VAG

RWTH Aachen University

Saarbahn Netz GmbH

Verkehrsbetriebe Ludwigshafen Via Essen Vossloh Rail Maintenance Vossloh Rail Services

Würzburger Strassenbahn GmbH

Greece

Rheinbahn

NT Power Electrification Urban Rail Transport S.A./Amel

Guinea

EGA, Guinea Alumina Corp. S.A.

Mong Kong

MTR Corporation

Hungary

Dunakeszi Jármüjavító Kft. MÁV-START Stadler Magyarország Vasúti stvan Szechenyi University

India

Bangalore Metro Rail Corporation Central Railway Delhi Metro Rail Cooperation Eastern RLY Electric Loco Shed, Howrah

HYT Engineering Co.

Indian Railways Jindal Steels & Power Ltd. Northern Railway Old Kolkata Metro R.D.S.O. Ministry of Railways SCRLY South Central Railway Southern Railway

JR Shikoku

JR West Technos

Keihin Kyuko

Kotsukensetsu

Mine Seisakusvo

Nagoya Railroad

Nagova Tetsudo

Kurimoto Ltd.

Kobe City

Nabtesco

Kawasaki Heavy Industries

Kintetsu Track Engineering

Kyushu Railway company

Nankai Electric Railway

Nippon Kikai Hosen K.K.

Nippon Steel & Sumikin Railway Tech

Kobe Electric Railway

JR West

Ireland

Alstom Transport Ireland Ltd. GPX Rail Irish Rail (larnrod Eireann) Transdev Light Rail

Israel

Alstom Israel (Citadis Jerusalem) CRTG-EEB Red Line Systems Lavi Light Rail

Trenord

Trentino Transporti

Asa Seaside Railway

Fast Janan Railway

Hitachi Ltd.

JFE Steel

JR Fast

JR Central

JR Hokkaido

JR Kyushu

Hokuriku Railway

Japan

University La Sapienza Roma

Bureau of Trans. Tokyo Metro

Daiichi Kensetsu Industries

Hanshin Electric Railway

Central Japan Railway Company

Hankvu Hanshin Railway Tech.

Japan Railway Track Consultants

Akebono Brake Industry.

Nippon Steel & Sumitomo Metal Italy Nippon Steel Corporation Yawata AAE NKK Trading Inc. Alstom Osaka Metro AMT Genova Osaka Muncipal ATAC Rome Railtec Co. Ltd ATM Milano Railtec Kanazawa Bombardier Transportation Italy Railway Technical Research Inst. RTW Sagami Railway, Japan CoFren Shikoku Railway Company COMMEL Srl. Speno NIPPON Ferrotramviaria SpA Sumitomo Metal Industries LTD Ferrovia Circumetnea Tetsudu kiki Ferrovie Nord Tobu Railway GTT Turin Tokyo Electric Railway Hitachi Rail Italy Tokvo Metro Co. ITALCERTIFER Tokyo Metropolitan Bureau Lucchini Tokyo Metropolitan Government MA.FER s.r.l. (ex FER s.r.l.) Tokyo Railways Mecno Service Srl Toshiba Transport Engineering Mermec Totetsu Kogyo Metro Napoli Transportation Bureau Metro Roma Transportation Bureau, Senda Ueda Brake Ltd. SAD Trasporto Locale Yamato Trackwork System co. Sangritana Yokohama Municipal Transp. B SSIE Trambus SPA Malaysia

TrenItalia S.p.A.

KTMB - Malaysian National Railway LRT Kelana Java Line MRT Kuala Lumpur MRT1 SRK Line MRT2 sg Buloh Line Rapid KI Sistem Transit Aliran Ringan

Mauritania

MIN2

Mexico

Ferrocarril Mexicano Sa de CV

Morocco

Alstom Morocco

Netherlands

Arriva Nederland BAM Rail Connexxion

De Wilde Spoorwegbouw DEKRA Rail - NL Esveld Consulting Services BV GVB-Amsterdam Keihan Electric Railway Corporation HTM Infra HTM Personenevervoer N.V. Mecno Service B.V. Movares Nederland BV NS Technisch Onderzoek ProRail RET N.V. Ricardo Nederland B.V. Kyoto City Transportation Bureau

New Zealand

Kiwi Rail

TII Delft

- Norway

Stadler Rail

Strukton Rail

Bane NOR SF Bilfinger Industrial Services AS. Mantena AS Norwegian University of Science Oslo Sporvejer TM Toadrift

Peru

Metro de Lima Tren Urbano De LIMA

Poland

Firma Dany Karva Sp. z.o.o. PKP Polskie Linie Kolejowe S.A. SPAW-TOR

Portugal

Caminfos de Ferro Portugueses Metro Lisboa REFER

Puerto Rico

ACI Puerto Rico

Qatar

Doha Metro Siemens Mobility

Romania

AFER-Romanian Railway Authoroty Alstom

Saudi Arabia

Copasa Arabia Comp. Ltd. CR 40302 Etihad Rail DB Haramain High Speed Railway Rivadh Metro

Serbia

GSP

Singapore

SBS Transit Singapore MRT Ltd

Slovakia

Dopravný Podnik Bratislava, a.s. University of Zilina

South Africa

Bombardier Transporation Gibela Rail Imnala LRS Lennings Rail Services Lucchini South Africa Metrorail Orex PRASA Rovos Rail Sasol Spoornet Surtees Engineering Transnet Engineering

South Korea

Switzerland ARA Bridge AsiaTech BLS AG Aviation & Railway Accident Investig. Chunwun Railroad East Metals AG Dawonsis Dongmyung F&O Services Hanmac Metro Lausanne Hong-ik Hyundai Rotem Company SBB CFF FFS Korail (GwangJu Depot) Korail/Samsung Korea High Speed Rail Construction KRRI KRTC Taiwan Rotem Saman

SamPvo-Pantrack Senhyun

Kaohsiung Rapid Transit Corp. Metro Taipei Ming-Yu Machinery Co., Ltd. San Lien Tech

Spain Alstom Spain

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ADIF

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Sweden

AB Stockholms Spårvägar Banverket Bombardier Transportation Göteborg Spårvägar Inexa Infranord AB Mätenheten Lameco Equipment AB Latroniy AB LKAB Malmtrafik AB Lulea University of Technology Norrköpings kommun SJ AB SJ Maskindivision SL Bansvstem AB Snark Trade AB SweMaint AB Trafikverket Vossloh Rail Services Scandinavia

ALSTOM Schienenfahrzeuge AG Bombardier Transpotation CH Furka-Oberalp-Bahn Matisa Materiel Industriel SA Matterborn Gotthard Bahn Regionalverkehr Mittelland AG Speno International S A Travvs Transports Vallée de Joux Verkehrsbetriebe Zürich

Chan Chun Construction Company Groundwood Enterprise Co., Ltd. THSRC

Turkey

Burulas Ulasim Istanbul Ulasim Körfez Ulastima Rayvag Vagon Sanayi ve Ticaret TCDD Voestalpine Kardemir Demirvolu

United Arab Emirates

Saudi Railways Company Serco Dubai Metro

United Kingdom 4-Rail Services Ltd. Alstom Balfour Beatty Rail Ltd. Becorit GmbH Blackpool Council Bombardier Transportation UK British Steel Colas Rail DEKRA Rail DeltaRail UK Docklands Light Railway Ltd.

DRS - Direct Rail Services East Midlands Railway Edmundson Electrical LTD

Euro Tunnel Federal Mogul Friction Products Freightliner Maritime Terminal Greater Anglia **GTRM** Harsco Rail (UK) Hitachi Rail Europe Ltd.

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INFR London Underground Loram

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RFL (Infrastructure) Ltd. Schweerbau (UK) Ltd.

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Siemens Siemens (Heathrow Express) Siemens Rail Systems SNC-Lavalin Rail & Transit

South Eastern Trains South West Trains South Western Railway

SPT - Strathclyde Transeng Ltd/Heathrow Express Transport for London (TFL)

Trescal Ltd Tube Line

University of Birmingham University of Huddersfield VOESTAL PINE VAF LIK Ltd. West Midlands Metro

West Midlands Trains United States of America

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Harsco Track Tech. Herzog Transit Services King County DOT Transit Long Island Railroad (LIRR)

Loram MARTA

MxV Rail

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TTC Inc.

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With more than 30 years of international experience, a representative office in China and local agents covering over 50 countries, Greenwood Engineering is the leading manufacturer of innovative and highly specialised measuring equipment for optimal asset management and maintenance planning in the global road and railway industry.

The wide product range spreads from the small, handheld and lightweight MiniProf systems for the railway industry to the truck size Traffic Speed Deflectometers (TSD) for network-level bearing capacity measurements on roads.

Since Greenwood Engineering was established in 1992 by Leif Grønskov, our products have been characterised by an uncompromising high technological level, a commitment to being at the forefront of the industry, and providing top-of-the-range solutions that operate with minimal disturbance to the environment and traffic, and with maximum safety for the user.

With thousands of measuring systems distributed and used worldwide, Greenwood Engineering holds a strong global market position.



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